

Model/Series: COMBO Number: Version: Rev. 02 Media:

Combo_M_EU_EN Inert Gas + Hvdr. Oil

Description

The Combo solution consists in one MPSS rotary union specifically designed to be used in conjunction with Deublin Slip-Rings. It is available with 1, 2, 4.6 and 8 passages and 3 different connections port sizes: G 1/4", G 3/8" and G 1/2". The unions are designed with interface on the rotor back to mate with the Slip-Rings and have a large central bore for cable passage. Specific anti-rotation bracket is included to prevent relative movement between rotary components.

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<u>Model</u> 1 to 8 passages	<u>Industry</u> Packaging	Application Packaging, Automati	ion, Rotary Table
Mechanical Feat	ures		
Passage no.	1 - 2 - 4 - 6 -	8	
Passage dimension	Ø6-Ø10-	Ø 12 mm	
Housing thread connection	ons G ¼" - G¾" -	G1⁄2"	
Axial Rotor connections	Ø6-Ø10-	Ø 12 mm with O-ring seal	
Central bore for cable pas	ssage Ø 30 mm		T
Housing Material	Carbon stee	I with blackening coating	
Potor Motorial	AIGIAOOD	••••••	

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Rotor Material	AISI420B
Deublin Soft Seal	Type DPG-G
Drainage	Plain holes
Drainage configuration	Between passages and bearing protection

Combo Features

Slip-Ring suitable models	SRD - SRC - SRH - SRT families
Anti-Rotation bracket	Included
Radial rotor flange adaptor	Optional

Media Features

Applicable media	Inert non flammable compressed gasses + Hydraulic Oil
Max. operating pressure	10 bar (inert gas) - 250 bar (hydraulic oil)
Max. line pressure	12 bar (inert gas) - 300 bar (hydraulic oil)
Test pressure	15 bar (inert gas) - 450 bar (hydraulic oil)
Max. operating media temp.	50 °C
Max. environment temp.	70 °C
Max rotational speed	see speed chart





_____ 4 pass. _____

This chart is representing standard operating conditions. Deviations might be possible under custom designs.

_____ 6 pass. _____ 8 pass

Product Codes

Port size	Pass. #	Code
G ¼"	1	CMB-M010803
G ¼"	2	CMB-M020803
G ¼"	4	CMB-M040803
G ¼"	6	CMB-M060803
G ¼"	8	CMB-M080803
G 3⁄8"	1	CMB-M011003
G ⅔"	2	CMB-M021003
G ⅔"	4	CMB-M041003
G ⅔"	6	CMB-M061003
G ⅔"	8	CMB-M081003
G ½"	1	CMB-M011203
G ½"	2	CMB-M021203
G ½"	4	CMB-M041203
G ½"	6	CMB-M061203
G ½"	8	CMB-M081203
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Passage no.	DN	Α	В	С	D	E	F	G	н	I.	L	М	N
1	6	G ¼"	20	1	13	16	6	75	117	-	-	138	68
	10	G %"	23	1.5	13	19	10	77	121	-	-	140	68.5
	12	G ½"	28	1.5	15	21	12	78	123	-	-	143	70
	6	G ¼"	20	1	13	16	6	75	146	29	60	138	68
2	10	G 3⁄8"	23	1.5	13	19	10	77	154	33	70	140	68.5
	12	G ½"	28	1.5	15	21	12	78	158	35	70	143	70
	6	G ¼"	20	1	13	16	6	75	204	29	60	138	68
4	10	G %"	23	1.5	13	19	10	77	220	33	70	140	68.5
	12	G ½"	28	1.5	15	21	12	78	228	35	70	143	70
	6	G ¼"	20	1	13	16	6	75	262	29	60	138	68
6	10	G 3⁄8"	23	1.5	13	19	10	77	286	33	70	140	68.5
	12	G ½"	28	1.5	15	21	12	78	298	35	70	143	70
-	6	G ¼"	20	1	13	16	6	75	320	29	60	138	68
	10	G %"	23	1.5	13	19	10	77	352	33	70	140	68.5
	12	G ½"	28	1.5	15	21	12	78	368	35	70	143	70

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